SWIMMING POOL HEAT PUMP UNIT

Installation & Instruction Manual

— English Version —

Model: SBR-50.0-A-S

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Mac No. of this unit:

Dear customers:

In order to use this machine safely, please read this user's manual carefully before using and installation, especially pay attention to each notice remark for usage and maintenance. Also keep it carefully for later use. Heat pump water heater is a professional machine, it may cause damage or hazard when wrong installed. Relevant installation and maintenance shall be done by technical people. Please contact our installation service for reference.

A

Important warning:

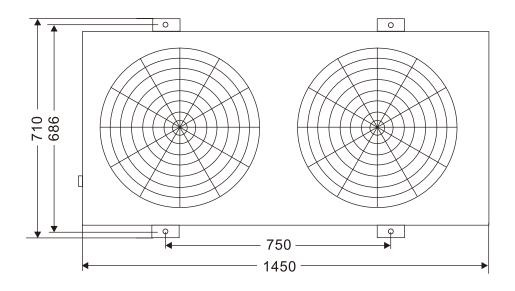
- This appliance can used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
 - Children shall not play with the appliance .Cleaning and user maintenance shall not be made by children without supervision.
- Children should be supervised to ensure that they do not play with the appliance.
- The specifications of fuse is: AC250V, 3.15A.
- The appliance must be fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III conditions and these means must be incorporated in the fixed wiring in accordance with the wiring rules.
 - Please make sure that the unit and power connection have good earthing, otherwise may cause electrical shock..
- The running range of the heat pump:
 - (1)Heating : outlet water range: $15 \sim 40^{\circ}$ C, the ambient temperature range $0 \sim 32^{\circ}$ C;
 - (2) Cooling : outlet water range:8 \sim 30 °C, the ambient temperature range 20 \sim 43 °C;
 - (3) the pressure of water : $14 \sim 18$ kpa
- Do not forget to connect the ground wire
- Use an exclusive power source with a circuit breaker

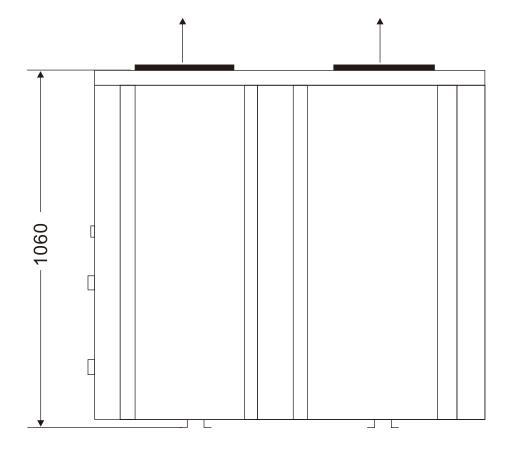
1.Performance data of Swimming Pool for A type

| Model | | | SBR-50.0H-A-S | | |
|------------------------|------------------|------------------------------------|----------------|--|--|
| Rated Heating Capacity | | W | 50000 | | |
| | | BTU/h | 170000 | | |
| Rated Cooling Capacity | | W | 36000 | | |
| | | BTU/h | 125000 | | |
| Heating | Range | $^{\circ}$ C | 15~40 | | |
| Cooling | Range | $^{\circ}$ | 8~28 | | |
| Heating Inp | ut Power | \mathbf{W} | 11100 | | |
| Cooling Input Power | | W | 11250 | | |
| Running Curr | ent Heating | A | 17.6×3 | | |
| Running Curr | ent Cooling | A | 17.8×3 | | |
| CO | P | W/W | 4.7 | | |
| EEI | ₹ | W/W | 3.2 | | |
| Power S | upply | V/PH/Hz | 380 V / 3 / 50 | | |
| Compress | or Type | | Scroll | | |
| Compress | or Nos. | | 2 | | |
| Fan Moto | or Nos. | | 2 | | |
| Fan Moto | r Input | W | 150×2 | | |
| Fan Sp | eed | RPM | 830 | | |
| Noise | | dB(A) | 63 | | |
| Water Connections | | inch | 2" | | |
| Water Flow Volume | | m ³ /h | 8-15 | | |
| Water Pressure Drop | | Kpa | 18 | | |
| Unit | L | | 1450 | | |
| Dimension | W | mm | 710 | | |
| | Н | | 1060 | | |
| | L | | 1600 | | |
| Packing Dimension | W | $igg] \mathbf{m}\mathbf{m} igg $ | 800 | | |
| Dimension | Н | | 1230 | | |
| Waight | et Weight | kg | 235 | | |
| Weight | gnt Gross Weight | | 265 | | |

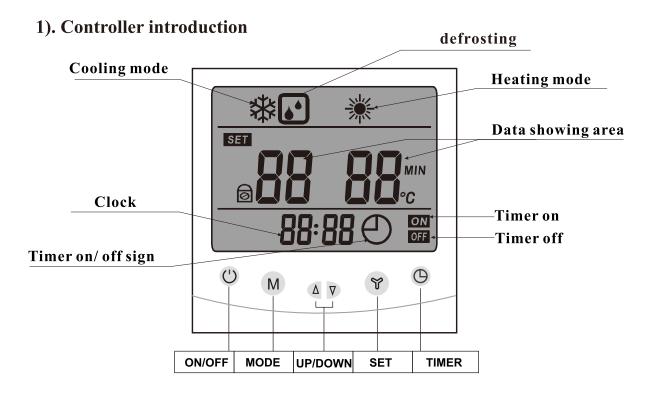
Measurement conditions: outdoor air temp:24 $^{\circ}\text{C}/19\,^{\circ}\text{C}$, inlet water temp:27 $^{\circ}\text{C}$

2. The dimension for Swimming Pool Heat Pump





3. Wire controller operation guide



2) Wire controller button definition

- U button
 - ---to turn on or turn off your heat pump.
- - ----up and down button to check or change setting.

Press these two button at the same time for 3seconds, lock the keyboard.

- button
 - —Change setting. While use Δ or ∇ button to check parameter, press ∇ button at the moment, could change the setting of current parameter.

After finished, press \(\naggregar)\) to confirm.

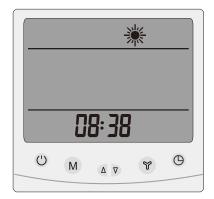
Press button alone, could come to clock setting. First set the hour data, and use \triangle or ∇ button to change the hour data.

Secondly press again, to come to minute data setting. Still use \triangle or button to change the minuted data. After that, press to confirm.

- button
 - ---Press M button to switch to heating or cooling mode.
 - ---Press M for 3 seconds in standby status, could enter for Force Defrost.
- button
 - ----Button for timming. Integrating with up and down button, to set the time for turning on or turning off the heat pump.

3) Wire Controller Operation

© In the state of OFF, LCD display clock and working mode only. see P1



O When Press "power" button, heat pump turn on, and LCD display as below.

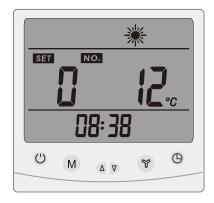


Parameter data setting

You could check and change the setting from any status as below steps.

- 1. Press up/down button for the parameter you want to change setting.
- 2. Press button once, and the right data flash
- 3.Use up/down button to change the setting.

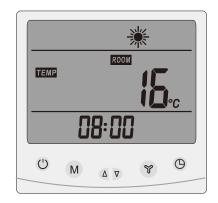
Press button again for confirm.



© Real Time Clock Setting

In the default state, press " once to enter Real Time Clock Setting State; In the state of Real Time Clock Setting, press " once again, hour numbers flash, press " or " or " or " or " or " or or adjust the hour for the clock.

After the clock hour is setted, press " " once again, minute numbers flash, press " " or " ", can adjust the minute for the clock. After setting the clock minute, press " " again to confirm the clock setting and return default state.



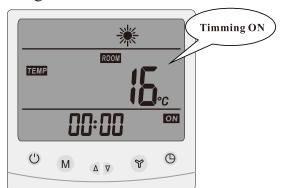
© Timming ON /OFF Setting

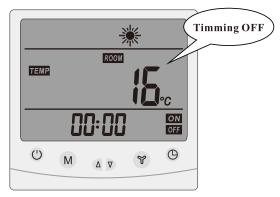
In default state, press " $^{\odot}$ " once to enter Timing Setting state.press " $^{\odot}$ " again, the hour numbers for timming ON flash, press " $^{\triangle}$ " or " $^{\nabla}$ " to adjust the hour for timming ON setting.

After setting the hour for timing ON, press " once again, the minute number for timming ON flash, press " or" uto adjust the minute for timming ON. After setting the minute for timming ON, press " once again, to enter the hour setting of timming OFF;

After setting the timming OFF hour and minute, press " (9) "again, to confirm current setting and return to default state.

In the state of Timming Setting, press " " once, it will clear timming ON /OFF setting and return to default state.

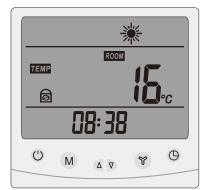




© Keyboard Lock & Unlock

In default state, long press " a " and " v " for 3 seconds AT THE SAME TIME, vibrator "bee" once, the keyboard will be locked.

In the state of Locked, long press " A " and " V " for 3 seconds, vibrator "bee" for once, the keyboard will be unlocked.



© Back Up Memory After Power Resumption

When the heat pump is working in normal state and electricity power cut off suddently, the system will run in the last setting record after power resumption.

3) Parameters

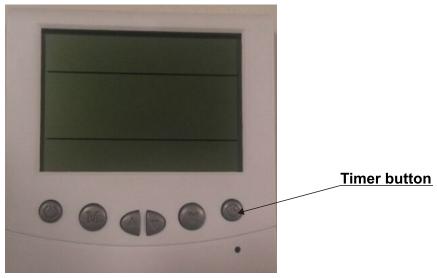
| Digit | Meaning | Range | Default | Remarks | |
|-------|---|---------------------------|--------------|----------------------------|--|
| SET 0 | Cold water set point temp | 8-25 °C | 12°C | Adjustable | |
| SET 1 | Hot water set point temp | 20-40°C | 40°C | Adjustable | |
| SET 2 | Total working time of compressor after defrosting | 30-90MIN | 40MIN | Adjustable | |
| SET 3 | Setting initialization temp of defrosting | 0-30℃ | -7°C | Adjustable | |
| SET 4 | Temperature of exit defrost under heating model | 2-30°C | 13°C | Adjustable | |
| SET 5 | Time of exit defrost under heating model | 1-12min | 8min | Adjustable | |
| SET 6 | EEV control (Manual /Auto) (0:Manual, 1: Auto) | 0-1 | 1 | Reversed | |
| SET 7 | system quantity | 1 -2 | 1 | Adjustable | |
| SET 8 | Temp difference | 2-15°C | 5°C | Adjustable | |
| SET 9 | Second set point (Maximum temp) | 35-40°C | 40°C | Adjustable | |
| SETA | Second set point (Minimum temp) | 20-25°C | 25°C | Adjustable | |
| | Working mode of water pump | | 0 | Adjustable | |
| GETD | 0: Compressor stop, water pump stop | 0-2 | | | |
| SET B | 1: water pump keep working on | | | | |
| | 2: Water pump stop 30min, run 3 min, repeated | | | | |
| SET C | Target degree of EEV | -F(-15°C) -F(15°C) | 5°C | Reversed | |
| SET D | EEV step when in Manual mode | 10(100steps)~50(500steps) | 35(350steps) | Reversed | |
| SETE | E-heater start temp | -15~10°C | 0°C | Reversed | |
| 1 | Inlet water temp | 0~99°C | | Tested data/can not change | |
| 2 | Outlet water temp | 0~99°C | | Tested data/can not change | |
| 3 | Evaporator tube temp of system 1 | -35~80°C | | Tested data/can not change | |
| 4 | Evaporator tube temp of system 1 | -35~80°C | | Tested data/can not change | |
| 5 | Coil temp of system 1 | -35~80°C | | Reversed | |
| 6 | Coil temp of system 2 | -35~80°C | | Reversed | |
| 7 | Ambient temp | -35~80°C | | Tested data/can not change | |
| 8 | Exhaust temp of system 1 | 0~125°C | | Tested data/can not | |
| ° | Exhaust temp of system 1 | U~125°C | | change | |
| 9 | Exhaust temp of system 2 | 0~125°C | | Tested data/can not | |
| | Exhaust temp of system 2 | U-123 C | | change | |
| A | Acutal step of EEV X10 | 10-47 | | Reversed | |

4) Failure code and parameter tables

| Protect/Failure | Long-distance controller | Remark |
|---|--------------------------|--------|
| Heat ump in Stand-by mode | | |
| Normal running | | |
| Inlet water temperature sensor failure | PP1 | |
| Outlet water temperature sensor failure | PP2 | |
| Coil temperature sensor 1 failure | PP3 | |
| Gas suction side temperature sensor 1 failure | PP4 | |
| Ambient temperature sensor failure | PP5 | |
| Coil temperature sensor 2 failure | PP6 | |
| Winter anti-freezing protection I | PP7 | |
| Winter anti-freezing protection II | PP7 | |
| Gas suction side temperature sensor 2 failure | PP8 | |
| Exhaust temp sensor 1 failure | PP9 | |
| Exhaust temp sensor 2 failure | PP10 | |
| Exhaust 1 high temp protection | PP 11 | |
| Exhaust 2 high temp protection | PP 12 | |
| System high pressure protection | EE1 | |
| System low pressure protection | EE2 | |
| Water flow switch failure | EE3 | |
| Power source wrong/open phase | EE4 | |
| Wire controller communication failure | EE8 | |
| Defrosting | DEFROST | |

5) Two ways to connect wifi

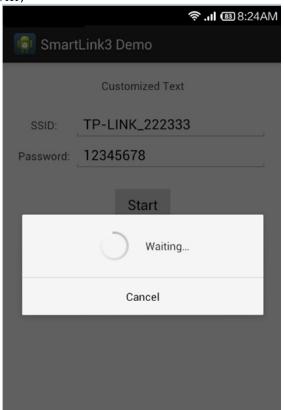
- a. First way
- For Android System
- Install the APP of "SmartLink3 Demo"
- Turn on the heat pump, and make sure the area of heat pump installed cover with wifi signal. What's more, make sure your smart phone with wifi connected.
- Long press the timer button of LCD controller for 5 seconds. See below pic.



• Then input the password for example 12345678 of WIFI TP LINK-22233.

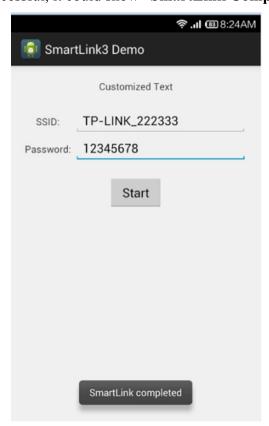
(The wifi should be your local wifi, and your password of local wifi)

And press "Start", see below pic. (Your smart phone should near the controller to ensure easy connected for wifi)

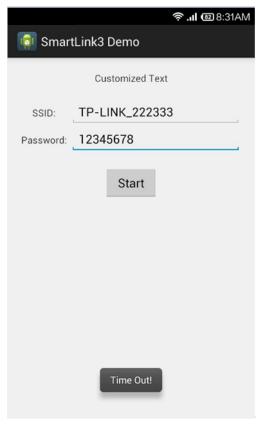


a. First way

It may take 1 minute to match all wifi setting.
 If connected successful, it could show "SmartLink Compelted" as below pic.



• If failed, it could show "time out" as below pic, then you have to repeat step 3 & 4 again.



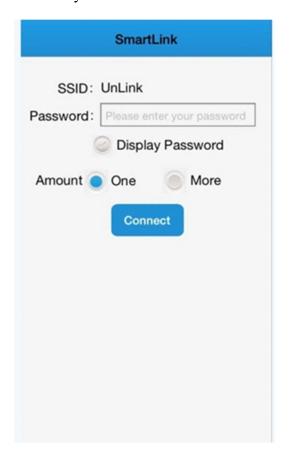
a. First way

• For IOS System

• Find out "SmartLink" in the APP Store, download and install it. You can scan below QR code for fast installation as well.



• Input the passwords of your local wifi.



Other setting please refer to Android system, as they are the same.
 Remarks, initial wifi setting may need a few times to complete. Please try more times if once is not successful.

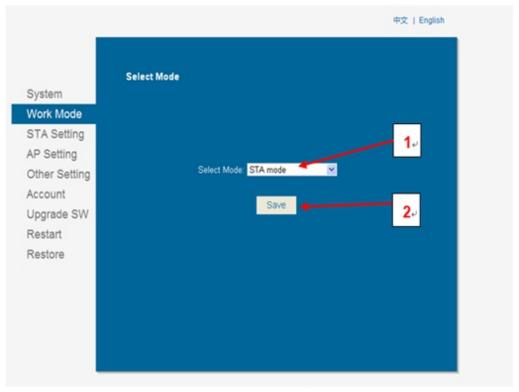
b. Second way for wifi setting

- Turn on the heat pump.
- Use laptop or smart phone to find wifi "HF-LPB100" and connect it.
- Open website of "10.10.100.254", input user name and password as below.

User name: admin Password: admin After that, you could find below interface.



Select work mode, change to STA mode. And then press Save.
 See below ref pic.

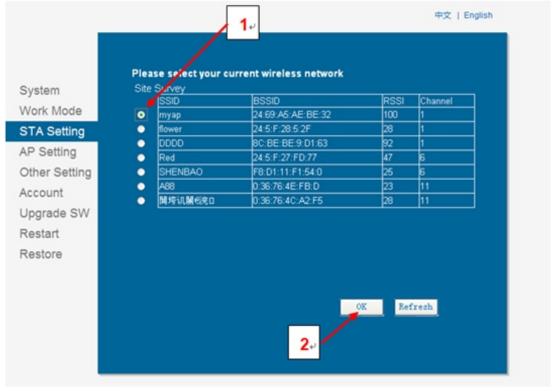


b. Second way for wifi setting

• Then select STA setting, press Scan, then press Save. See below refer pic.

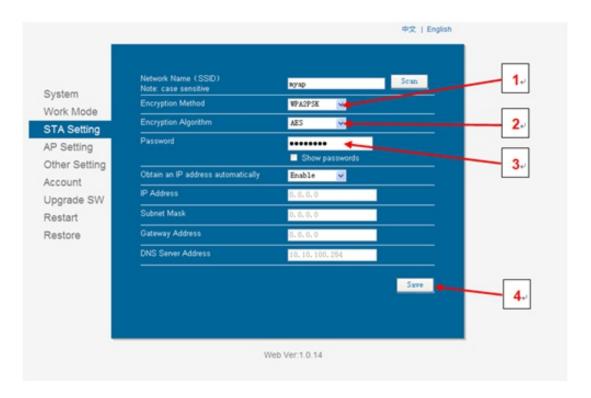


 Please choose the safety and reliable local area network which available. Then press OK to Confirm.

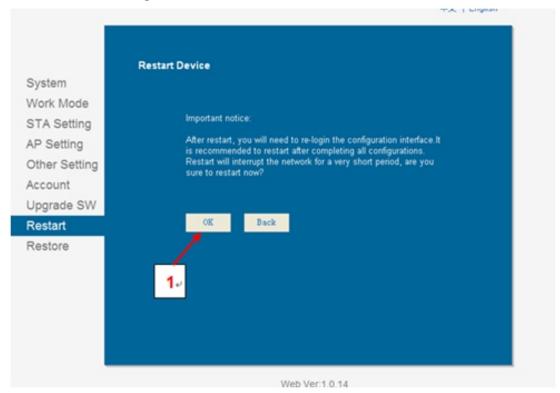


b. Second way for wifi setting

• Make sure the Encryption Method choose **WPA2PSK**, and Encryption Algorithm choose **AES**. Input the **password** of your local area network. Then press **Save**.



 After finished all above steps, come to Restart interface, and press OK to confirm RESTART. See below pic.



c. Remarks

- Make sure to press "SAVE" for each setting.
- If IP address changed, all above setting need to re-set.
- If you try first way of "Smartlink3 DOMO" and failed, then try the second way for wifi setting.
 Have to long press Turn on/off button (see below pic) for 10 seconds, otherwise, wifi signal will never come out.



Turn on/off button

d. Fast Inquiry

After wifi connected successful, you could have inquire about heat pump status by below website. http://app.xlink.cn:9001/query.html
 Or you could scan below QR Code to enter the website for Heat pump status checking. Fast inquire (only to check 1 or 2 heat pump units)



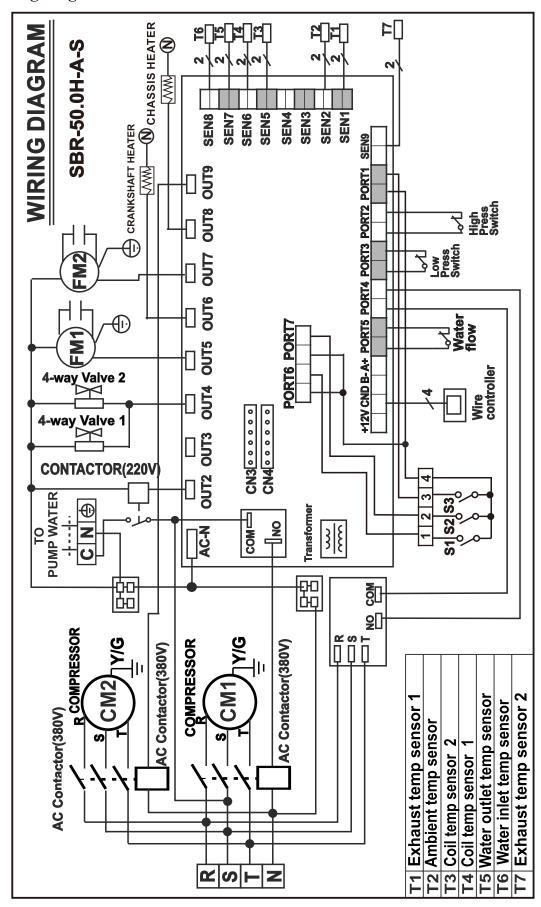
Agent research (Able to check all the heat pumps as order). Or visit below website.
 http://app.xlink.cn:9001/login.html



4. Maintenance

- To check the water supply device often. You should avoid the condition of no water or air entering into system, or that will influence unit's performance and reliability. You should clear the water filter regularly to avoid unit's damage by filter' jam.
- There should be dry, sanitary and ventilation around the unit. To clean the side condenser regularly for good heating exchanging and saving energy.
- To check the power supply and cable connection often, to see if there is abnormal action or bad smell about the electrical component. If yes, Contact Installer immediately.
- Please discharge all water in the water pump and water system lest freeze the water pump or water system. You should discharge the water at the bottom of water pump if the units will stop for long time. And you should check the units thoroughly and fill the system with water fully before power on the units again.

5. Wiring diagram



Service

1. How to obtain Service For Pool Owner

If you are having trouble with the unit, please contact the Installer immediately.

- 1. Provide your Dealer with the following information:
- A. Serial # located on back panel nameplate.
- B. Proof of Installation Date(Bill of sale or original invoice only)
- C. Description of the Symptoms

2. For Installing Dealer

If your customer is having a problem and you as the installing dealer have verified that the cause is NOT external to my company(such as tripped breaker, clogged pool filter, inadequate pump run time, etc.) following these steps will help you obtain the fastest service possible for your customer.

- 1. Help your customer gather the following information:
- A. Serial # located on back panel nameplate.
- B. Proof of Installation Date(Bill of sale or original invoice only)

3.Will Ever Need Freon

Unless there is a leak in the sealed refrigeration system, the factory charge of freon should last for the life of the unit. Freon is very stable and should not degrade or breakdown even under severe operating conditions. If your unit needs freon, then it has a leak, and adding freon will not solve the problem. The leak must be located and repaired. Fortunately, freon leaks are very uncommon and usually are due to shipping.

Attachment 1

SWIMMING POOL HEATING SYSTEM EVALUATION

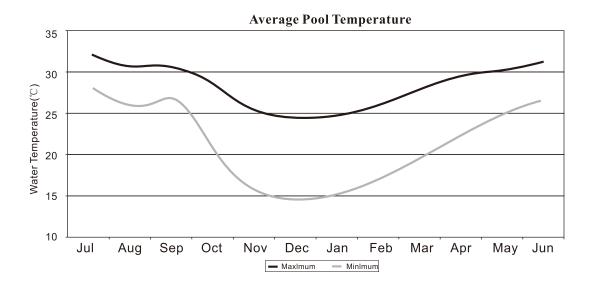
1. The charts displayed for an outdoor pool

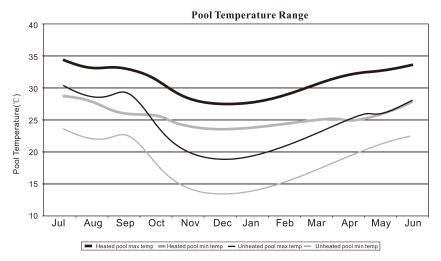
Energy flows in a heated pool

Energy flows in an unheated pool

Pool temperature

Range of pool temperature (max exceeded for 5% of the time and mini temperature exceed for 95% of the time.)





2. The charts displayed for an indoor pool are

Energy flows for indoor pool.

Pool temperature during daytime operating period.

Space temperature during daytime operating period.

Space humidity during daytime operating period.

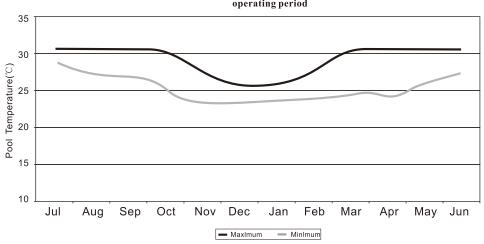
Pool temperature at night.

Space temperature at night.

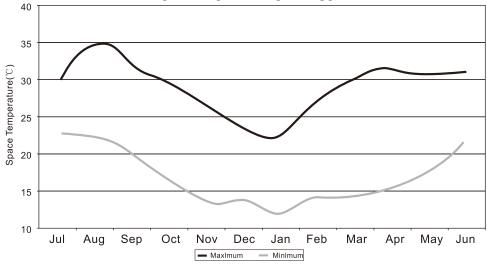
Space humidity at night.

Some of the charts are.

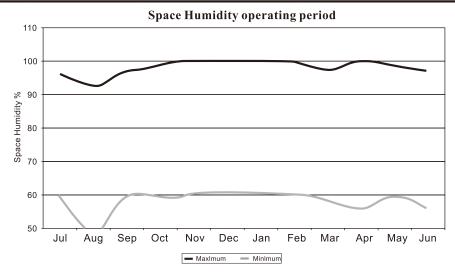
Pool Temperature operating period



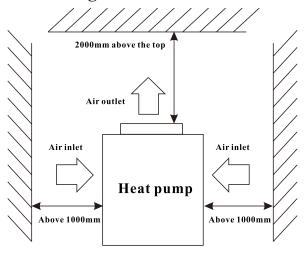




<u>SWIMMING POOL HEAT PUMP</u>



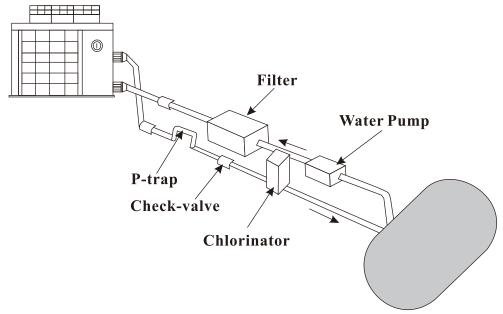
The position of installing unit



Attachment 2

The Installation about Heat Pump & Chlorinator

Pressure-type Chlorinator or Brominator



Attachment 3

Common Units Conversion

Linear Measure 1 inch=25.4 millimetres 1 foot=12 inches=0.3048 metre 1 yard=3 feet=0.9144 metre 1 (statute)mile=1760 yards=1.609 kilometres 1 nautical mile=1852 m.

Square Measure

1 square inch=6.45 sq.centimetres 1 square foot=144 sq.in.=9.29 sq.decimetres 1 square yard=9 sq.ft.=0.836 sq.metre 1 acre=4840 sq.yd.=0.405 hectare 1 square mile=640 acres=259 hectares

Cubic Measure

1 cubic inch=16.4 cu.centimetres 1 cubic foot=1728 cu.in.=0.0283 cu.metre 1 cubic yard=27 cu.ft.=0.765 cu.metre

Capacity Measure 1 pint 20 fluid oz.=34.68 cu.in.=0.568 lite 1 quart=2 pints=1.136 litres 1 gallon=4 quart=4.546 litres 1 peck=2 gallons=9.092 litres 1 bushel=4 pecks=36.4 litres 1 quarter=8 bushels=2.91 hectolitres American dry 1 pint=33.60 cu.in.=0.550 litre 1 quart=2 pints=1.101 litres 1 peck=8 quarts=8.81 litres 1 bushel=4 pecks=35.3 litres American liquid 1 pint=16 fluid oz.=28.88 cu.in.=0.473 litre 1 quart=2 pints=0.946 litre 1 gallon=4 quarts=3.785 litres

1 grain=0.065 gram 1 dram=1.772 grams 1 ounce=16 drams=28.35 grams 1 pound=16 ounces=7000 grains=0.4536 kilogram 1 stone=14 pounds=6.35 kilograms 1 quarter= 2 stones=12.70 kilograms

1 hundredweight=4 quarters=50.80 kilograms 1 short ton=2000 pounds=0.907 tonne 1 (long)ton=20 hundredweight=1.016 tonnes

energy, power 1 usrt=3024 kcal/h=3516 w 1 kcal/h=1.163 w 1 kw=860 kcal/h 1 btu/h=0.293 w

Avoirdupois Weight

velocity, flux

1 m/s=196.85 fpm 1 cfm=1.699 cmh 1 gpm=0.27276 cmh 1 gpm=0.2271 cmh

Pressure 1 bar=100000 pa 1 psi=0.0703 kgf/cm2 1 kgf/cm2=98000 pa 1 mm aq.=9.8 pa 1 mm hg=133.28 pa

1 m H2O=9800 pa=0.1 kgf/cm2

